ADDENDUM NUMBER 1

MILWAUKEE COUNTY CORRECTIONAL FACILITY ACC NORTH DORMITORY HVAC RENOVATIONS Site #295, Bldg. #595 8885 South 68th Street Franklin, WI 53132

Project Number: J021-14416

Notice Number: 6917

Date of Addendum: May 14th, 2014

This Addendum to the Contract Documents is issued to modify, explain or correct the original documents, dated April 11th, 2014, and is hereby made part of the Contract Documents. Acknowledge receipt of this Addendum in the space provided on the Bid Form, or bid may be rejected.

BIDDING DOCUMENTS AND SPECIFICATIONS

- 1. **REPLACE** in Specification Section 01100 Summary, paragraph 1.3 Construction Conditions, sub-paragraph C with the following:
 - C. "Hazardous Substance Asbestos

Any thermal system insulation and other materials that have not tested negative for asbestos should be considered positive.

The contractor awarded the project will mark the areas and items to be disturbed. Milwaukee County will have those materials sampled for asbestos by a State of Wisconsin certified asbestos investigation firm.

If laboratory testing reveals asbestos, then Milwaukee County will utilize one of its time and material asbestos contractors to remove the asbestos containing materials.

This is a change from what was stated at the pre-bid meeting on May 7, 2014."

- 2. ADD Enclosed Controllers Specification section 26 29 13 issued as part of this addendum.
- 3. **REVISE** HVAC Specification section 23 31 00 HVAC Ducts and Casings, Part 2 Products, Paragraph 2.01 General., Sub-Paragraph E to read as follows: "All ductwork exposed to inmate population in dormitories shall be constructed of 18 gauge or heavier sheet metal and all ductwork joints / seams / connections shall be welded."

DRAWINGS

- Sheet M100: Ground Floor Plan New Work: The existing low pressure steam and condensate piping racked on the exterior of the building serving existing roof top unit (X-RTU) is shown demolished back to the building on sheet MD100. This piping is to be demolished and should not be shown on sheet M100.
- 2. REVISE General Note 1 on Sheet M103 to read as follows: "The contractor shall be responsible for the patching of all existing roofing damaged in the process of the completion of their work / the installation of the ductwork and supports shown on the construction documents to maintain the roofing integrity / warranty."

- 3. ADD General Note 2 on Sheet M103 to read as follows: "The contractor shall furnish and install metal, corrosion resistant stairways and walkways over the new installed ductwork to facilitate access to all portions of the roof for the House of Corrections Facilities staff. Stairways and walkways shall meet OSHA requirements and include handrails, non-slip stair treads and walkway surfaces, and shall be anchored to the roof. The contractor shall furnish and install four sets of corrosion resistant stairs and walkways (general locations indicated on supplemental drawings included with this addendum final locations to be coordinated with House of Corrections Facilities staff Shawn Sullivan)."
- 4. ADD General Note 5 to Sheet E000 to read as follows: "All new electrical conduit installed in areas exposed to inmate population shall be supported by double strapping on 4'-0" centers."
- 5. ADD Sheet SD-1 & SD-2 revisions issued as part of this addendum.

End of Addendum No. 1

Released For: Bid Date: 5/9/2014

SECTION 26 29 13 ENCLOSED CONTROLLERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes ac general-purpose controllers rated 600 V and less that are supplied as enclosed units.
- B. Related Sections include the following:
 - Division 26 Section "Electrical Power Monitoring and Control" for monitoring and control of motor circuits.
 - 2. Division 26 Section "Transient Voltage Suppression" for low-voltage power, control, and communication surge suppressors.
 - Division 26 Section "Fuses" for fuses to be used in combination controllers with fusible disconnect switch.

1.3 SUBMITTALS

- A. Product Data: For each type of enclosed controller. Include dimensions and manufacturer's technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each enclosed controller.
 - Dimensioned plans, elevations, sections, and details, including required clearances and service space around equipment. Show tabulations of installed devices, equipment features, and ratings. Include the following:
 - a) Enclosure types and details.
 - b) Nameplate legends.
 - Short-circuit current rating of integrated unit.
 - d) UL listing for series rating of overcurrent protective devices in combination controllers.
 - e) Features, characteristics, ratings, and factory settings of individual overcurrent protective devices in combination controllers.
 - Wiring Diagrams: Power, signal, and control wiring. Differentiate between manufacturerinstalled and field-installed wiring.
- C. Field Test Reports: Written reports specified in Part 3.
- D. Manufacturer's field service report.

J021-14416 Released For: Bid 26 29 13 Date: 5/9/2014

E. Operation and Maintenance Data: For enclosed controllers and components to include in maintenance manuals specified in Division 01. In addition to requirements specified in Division 01 Section "Closeout Procedures," include the following:

- 1. Routine maintenance requirements for enclosed controllers and all installed components.
- Manufacturer's written instructions for testing and adjusting overcurrent protective devices.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Maintain, within 100 miles of Project site, a service center capable of providing training, parts, and emergency maintenance and repairs.
- Source Limitations: Obtain enclosed controllers of a single type through one source from a single manufacturer.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. Comply with NFPA 70.
- E. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed controllers, including clearances between enclosed controllers, and for adjacent surfaces and other items. Comply with indicated maximum dimensions.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store enclosed controllers indoors in clean, dry space with uniform temperature to prevent condensation. Protect enclosed controllers from exposure to dirt, fumes, water, corrosive substances, and physical damage.
- B. If stored in areas subjected to weather, cover enclosed controllers to protect from weather, dirt, dust, corrosive substances, and physical damage. Remove loose packing and flammable materials from inside controllers; install electric heating of sufficient wattage to prevent condensation.
- C. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
 - 1. Notify Owner at least two days in advance of proposed utility interruptions. Identify extent and duration of utility interruptions.
 - 2. Indicate method of providing temporary utilities.
 - 3. Do not proceed with utility interruptions without Owner's written permission.

1.6 COORDINATION

A. Coordinate layout and installation of enclosed controllers with other construction including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

J021-14416 Released For: Bid 26 29 13 Date: 5/9/2014

B. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 07 Section "Roof Accessories."

- C. Coordinate features of enclosed controllers and accessory devices with pilot devices and control circuits to which they connect.
- D. Coordinate features, accessories, and functions of each enclosed controller with ratings and characteristics of supply circuit, motor, required control sequence, and duty cycle of motor and load.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Manual and Magnetic Enclosed Controllers, VARIABLE FREQUENCY DRIVES:
 - a) ABB Power Distribution, Inc.; ABB Control, Inc. Subsidiary.
 - b) Eaton Corp.: Cutler-Hammer Products.
 - c) Rockwell Automation Allen-Bradley Co.; Industrial Control Group.
 - d) Square D Co.
 - e) TRANE Co
 - 2. Variable-Frequency Controllers:
 - a) ABB Power Distribution, Inc.; ABB Control, Inc. Subsidiary.
 - b) Pre-approved equal.

2.2 MANUAL ENCLOSED CONTROLLERS

A. Description: NEMA ICS 2, general purpose, Class A, with toggle action and overload element.

2.3 MAGNETIC ENCLOSED CONTROLLERS

- Description: NEMA ICS 2, Class A, full voltage, nonreversing, across the line, unless otherwise indicated.
- B. Control Circuit: 120 V; obtained from integral control power transformer with a control power transformer of sufficient capacity to operate connected pilot, indicating and control devices, plus 100 percent spare capacity. Control transformer to be provided with (2) primary and (1) secondary fuses.
- C. Combination Controller: Factory-assembled combination controller and disconnect switch.
 - Circuit-Breaker Disconnecting Means: NEMA AB 1, motor-circuit protector with fieldadjustable, short-circuit trip coordinated with motor locked-rotor amperes.
- D. Overload Relay: Ambient-compensated type with inverse-time-current characteristic and NEMA ICS 2, Class 10 tripping characteristic. Provide with heaters or sensors in each phase

Released For: Bid Date: 5/9/2014

matched to nameplate full-load current of specific motor to which they connect and with appropriate adjustment for duty cycle.

2.4 VARIABLE-FREQUENCY CONTROLLERS

- A. Description: NEMA ICS 2, pulse-width-modulated, variable-frequency controller; listed and labeled as a complete unit and arranged to provide variable speed of a NEMA MG 1, Design B, 3-phase, induction motor by adjusting output voltage and frequency.
- B. Design and Rating: Match load type such as fans, blowers, and pumps; and type of connection used between motor and load such as direct or through a power-transmission connection.
- C. Isolation Transformer: Match transformer voltage ratings and capacity to system and motor voltages; and controller, motor, drive, and load characteristics.
- D. Output Rating: 3-phase; 6 to 60 Hz, with voltage proportional to frequency throughout voltage range.
- E. Starting Torque: 100 percent of rated torque or as indicated.
- F. Speed Regulation: Plus or minus 1 percent.
- G. Ambient Temperature: 0 to 40 deg C.
- H. Efficiency: 95 percent minimum at full load and 60 Hz.
- I. Minimum Displacement Power Factor at Input Terminals: 95 percent.
- J. Isolated control interface allows controller to follow control signal over an 11:1 speed range.
 - 1. Electrical Signal: 4 to 20 mA at 24 V.
 - 2. Pneumatic Signal: 3 to 15 psig.
- K. Internal Adjustability: Include the following internal adjustment capabilities:
 - 1. Minimum Speed: 5 to 25 percent of maximum rpm.
 - 2. Maximum Speed: 80 to 100 percent of maximum rpm.
 - 3. Acceleration: 2 to 22 seconds.
 - 4. Deceleration: 2 to 22 seconds.
 - 5. Current Limit: 50 to 110 percent of maximum rating.
- L. Multiple-Motor Capability: Controller suitable for service to multiple motors and having a separate overload relay and protection for each controlled motor. Overload relay shall shut off controller and motors served by it when overload relay is tripped.
- M. Self-protection and reliability features shall include the following:
 - 1. Input transient protection by means of surge suppressors.
 - 2. Snubber networks to protect against malfunction due to system voltage transients.
 - 3. Motor Overload Relay: Adjustable and capable of NEMA 250, Class 10 performance.
 - 4. Notch filter to prevent operation of the controller-motor-load combination at a natural frequency of the combination.

Released For: Bid Date: 5/9/2014

- 5. Instantaneous overcurrent trip.
- 6. Loss-of-phase protection.
- 7. Reverse-phase protection.
- 8. Under- and overvoltage trips.
- 9. Overtemperature trip.
- 10. Short-circuit protection.
- N. Automatic Reset/Restart: Attempt three restarts after controller fault or on return of power after an interruption and before shutting down for manual reset or fault correction. Restarting during deceleration shall not damage controller, motor, or load.
- O. Power-Interruption Protection: Prevents motor from re-energizing after a power interruption until motor has stopped.
- P. Status Lights: Door-mounted LED indicators shall indicate the following conditions:
 - 1. Power on.
 - 2. Run.
 - 3. Overvoltage.
 - 4. Line fault.
 - 5. Overcurrent.
 - 6. External fault.
- Q. Panel-Mounted Operator Station: Start-stop and auto-manual selector switches with manual speed control potentiometer and elapsed time meter.
- R. Indicating Devices: Meters or digital readout devices and selector switch, mounted flush in controller door and connected to indicate controller output current, voltage, and frequency.
- S. Manual Bypass: Magnetic contactor shall be arranged to safely transfer motor between controller output and bypass controller circuit when motor is at zero speed. Controller-off-bypass, selectorswitch indicator lights set and indicate mode selection.
- T. Integral Disconnecting Means: NEMA AB 1, instantaneous-trip circuit breaker with lockable handle.
- U. Bypass Controller: NEMA ICS 2, full-voltage, nonreversing enclosed controller with across-theline starting capability in manual-bypass mode. Provide motor overload protection under both modes of operation with control logic that allows common start-stop capability in either mode.
- V. Isolating Switch: Non-load-break switch arranged to isolate variable-frequency controller and permit safe troubleshooting and testing, both energized and de-energized, while motor is operating in bypass mode.
- W. Remote Indicating Circuit Terminals: Mode selection, controller status, and controller fault.

2.5 ENCLOSURES

- A. Description: Flush- or surface-mounted cabinets as indicated. NEMA 250, Type 1, unless otherwise indicated to comply with environmental conditions at installed location.
 - Outdoor Locations: NEMA 250, Type 3R.

Released For: Bid Date: 5/9/2014 26 29 13

2.6 **ACCESSORIES**

- A. Devices shall be factory installed in controller enclosure, unless otherwise indicated.
- Push-Button Stations, Pilot Lights, and Selector Switches: NEMA ICS 2, heavy-duty type. R
- Stop and Lockout Push-Button Station: Momentary-break, push-button station with a factoryapplied hasp arranged so padlock can be used to lock push button in depressed position with control circuit open.
- Control Relays: Auxiliary and adjustable time-delay relays.
- Elapsed Time Meters: Heavy duty with digital readout in hours.

2.7 **FACTORY FINISHES**

A. Finish: Manufacturer's standard paint applied to factory-assembled and -tested enclosed controllers before shipping.

PART 3 - EXECUTION

3.1 **EXAMINATION**

- A. Examine areas and surfaces to receive enclosed controllers for compliance with requirements, installation tolerances, and other conditions affecting performance.
- Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 **APPLICATIONS**

- Select features of each enclosed controller to coordinate with ratings and characteristics of supply circuit and motor; required control sequence; duty cycle of motor, drive, and load; and configuration of pilot device and control circuit affecting controller functions.
- B. Select horsepower rating of controllers to suit motor controlled.

3.3 INSTALLATION

- See Division 26 Section "Common Work Results for Electrical" for general installation requirements.
- B. For control equipment at walls, bolt units to wall or mount on lightweight structural-steel channels bolted to wall. For controllers not at walls, provide freestanding racks complying with Division 26 Section "Common Work Results for Electrical."
- C. Enclosed Controller Fuses: Install fuses in each fusible switch. Comply with requirements in Division 26 Section "Fuses."

3.4 **IDENTIFICATION**

Identify enclosed controller components and control wiring according to Division 26 Section "Identification for Electrical Systems."

26 29 13 - 6 **Enclosed Controllers**

3.5 CONTROL WIRING INSTALLATION

A. Install wiring between enclosed controllers according to Division 26 Section "Low-Voltage Electric Power Conductors and Cables."

Released For: Bid

Date: 5/9/2014

- B. Bundle, train, and support wiring in enclosures.
- C. Connect hand-off-automatic switch and other automatic-control devices where applicable.
 - 1. Connect selector switches to bypass only manual- and automatic-control devices that have no safety functions when switch is in hand position.
 - Connect selector switches with enclosed controller circuit in both hand and automatic
 positions for safety-type control devices such as low- and high-pressure cutouts, hightemperature cutouts, and motor overload protectors.

3.6 CONNECTIONS

- A. Conduit installation requirements are specified in Division 26 Section "Raceways and Boxes for Electrical Systems."
- B. Ground equipment.
- C. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.7 FIELD QUALITY CONTROL

- A. Prepare for acceptance tests as follows:
 - 1. Test insulation resistance for each enclosed controller bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- B. Testing: Perform the following field tests and inspections, and prepare test reports:
 - 1. Perform each electrical test and visual and mechanical inspection indicated in NETA ATS, Sections 7.5, 7.6, and 7.16.
 - 2. Certify compliance with test parameters.
 - 3. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect field-assembled components and equipment installation, including pretesting and adjusting solid-state controllers.
- D. Test Reports: Prepare a written report to record the following:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.

J021-14416 Released For: Bid 26 29 13 Date: 5/9/2014

3.8 ADJUSTING

3.9 CLEANING

A. Clean enclosed controllers internally, on completion of installation, according to manufacturer's written instructions. Vacuum dirt and debris; do not use compressed air to assist in cleaning.

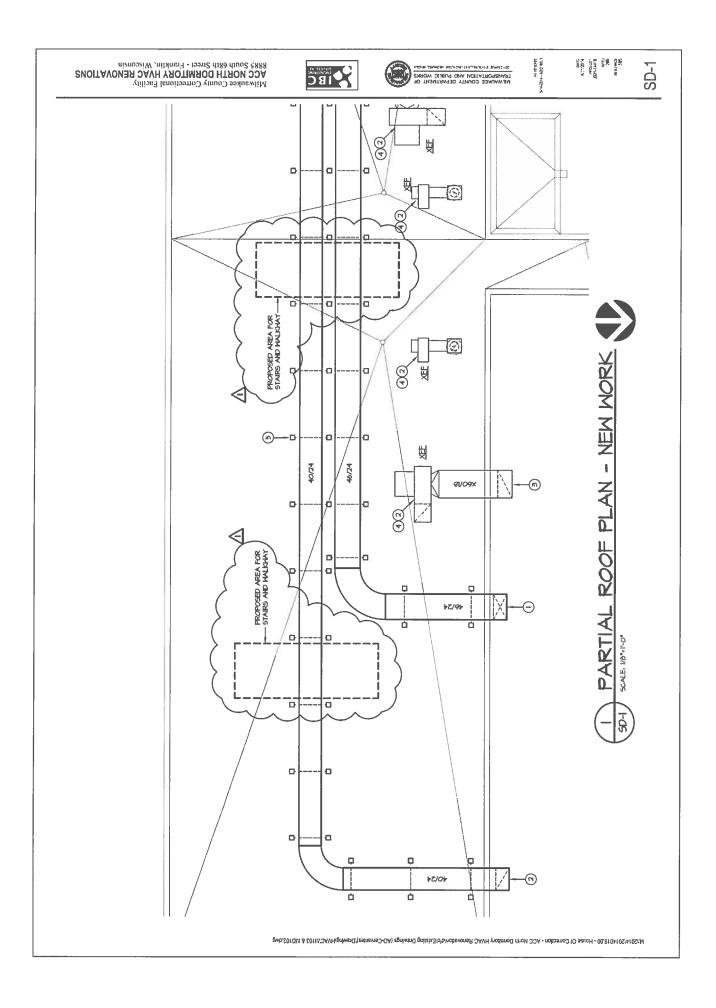
3.10 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
- B. Verify that enclosed controllers are installed and connected according to the Contract Documents.
- C. Verify that electrical wiring installation complies with manufacturer's submittal and installation requirements in Division 26 Sections.
- D. Complete installation and startup checks according to manufacturer's written instructions.

3.11 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain enclosed controllers and variable-frequency drives.
 - 1. Train Owner's maintenance personnel on procedures and schedules for starting and stopping, troubleshooting, servicing, and maintaining equipment and schedules.
 - 2. Review data in maintenance manuals. Refer to Division 01 Section "Closeout Procedures."
 - Review data in maintenance manuals. Refer to Division 01 Section "Operation and Maintenance Data."
 - 4. Schedule training with Owner, through Architect, with at least seven days' advance notice.

END OF SECTION 26 29 13



SD-2

